

## UV OIL PRIMER CLEAR

### PRODUCT DESCRIPTION:

Natural oil, modified acrylics. UV curing.  
Can only be used as basecoat. Good  
adhesion on wood. Coloring of the wood.  
(clear) Low film build. Gives a perfect look  
as a traditional oiled wooden floor.

### RANGE OF APPLICATION:

Industrial application for Wood Flooring  
and wood panels.  
Only for interior use

### TECHNICAL DATA

<b>extra component:</b>	HARDENER UV OIL 8388
<b>mixing ratio:</b>	100:4
<b>pot-life:</b>	ca 8 hours
<b>density:</b>	1,25 KG/L
<b>viscosity:</b>	35 " DIN6 (20°C)
<b>colors:</b>	clear
<b>solid content:</b>	ca 98%
<b>gloss:</b>	-
<b>thinner:</b>	-
<b>coverage per coat:</b>	ca 15g/m <sup>2</sup>
<b>Coverage USA per coat:</b>	ca 1.5g/ft <sup>2</sup>
<b>drying:</b>	UV Curing

### APPLICATION MATERIAL



### PACKING

5kg - 20kg



### APPLICATION

**preparation substrate:** Prepare the wood according the  
rules of the art and remove the  
sanding dust carefully

#### processing:

- Stirr well before use.
- Add the amount of hardener and mix well.
- Apply +/- 10 – 15 g/m<sup>2</sup>.
- Use custom brushes and/or pads to distribute the oil into the wood.
- Cure by UV lamps (1 lamp Hg 80w per 10 m belt speed).
- Slight brush or sanding.
- Apply 5 -10 g/m<sup>2</sup> UV OIL CLEAR.
- Cure by UV lamps (2 – 3 lamps Hg 80w per 10m belt speed).

### PROTECTION

UV OIL CLEAR

### IMPORTANT INFORMATION

- The use of coatings containing isocyanates demands convenient precautions (see MSDS).
- Avoid sanding the first coat by gelling the film with low energy UV lamps.
- The added hardener will help to cure the UV Oil also in the wood where the UV lamps cannot reach.
- The hardener will also improve the adhesion, resistance to water and other chemical products.

### SHELF-LIFE

In well-closed and original packing: minimum 9 months

### WAREHOUSING

by 10 – 40 °C

### CLEANING

COMBI CLEANER 2879

#### ATTENTION ⚠

"All tests and application methods are done with the above-mentioned Debal Coatings components.  
We are not responsible for application with other materials, unless written agreement from Debal Coatings"